| MARIBORO   IGHTS 100 MENTHOLATED FOIL FIB  BRAND CODE-1560 (SID) (ME)  CIGARETTE LUNGTH : 98.5 MM FIC TAR : 10.0 MG/CIGT 9.5 - 10. FOBACCO ROD CIRCUM. : 24.80 MM  TOBACCO ROD LENGTH : 67.0 MM FIELD MENTHOL : .55 MG/CIGT .50  FILTER LENGTH : 31.5 MM  TIPPING LENGTH : 36.000 MM   |  | _CLGARETTE_SPECIFICATION_  | 4783 00/10/00                           |
|--|--|--|---|
| CIGARETTE LLNGTH : 98.5 MM FIC TAR : 10.0 MG/CIGT 9.5 - 10.  FIBACCO ROD CIRCUM. : 24.80 MM FILELD MERTHOL : 55 MG/CIGT 50 - 10.  FIBACCO ROD LENGTH : 67.0 MM FILELD MERTHOL : 55 MG/CIGT 50 - 10.  FILERE LENGTH : 31.5 MM FILELD MERTHOL : 55 MG/CIGT 50 - 10.  FILERE LENGTH : 36.000 MM FILELD MERTHOL : 55 MG/CIGT 60 - 10.  FILETER LENGTH : 36.000 MM FILELD MERTHOL : 65 MG/CIGT 60 - 10.  FILETER LENGTH : 36.000 MM FILELD MERTHOL : 65 MG/CIGT 60 - 10.  FILETER LENGTH : 30.0 +/- 5.0 %  FILETER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG - 10.  FILETER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG - 10.  FILETER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG - 10.  FILETER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG - 10.  FILETER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG - 10.  FILETER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG - 10.  FILETER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG - 10.  FILETER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG - 10.  FILETER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG - 10.  FILETER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG - 10.  FILETER TO ENGINEERING GLUE ROLLER VARIABLE PARTS CATALOG - 10.  FILETER TO ENGINEERING GLUE ROLLER VARIABLE PARTS CATALOG - 10.  FILETER TO ENGINEERING GLUE ROLLER VARIABLE PARTS CATALOG - 10.  FILETER TO ENGINEERING GLUE ROLLER VARIABLE PARTS CATALOG - 10.  FILETER TO ENGINEERING GLUE ROLLER VARIABLE PARTS CATALOG - 10.  FILETER TO ENGINE PARTS CATAL | LOUISVILLE   |  |   |
| CIGARETTE LENGTH : 98.5 MM FIG TAR : 10.0 MG/CIGT 9.5 - 10.  FORACCO ROD CIRCUM. : 24.80 MM  TOBACCO ROD LENGTH : 67.0 MM FIELD MENTHOL : .55 MG/CIGT .50  FILTER LENGTH : 31.5 MM  TOTAL R.T.D. : 8.80 IN. 1120 FRESH MENTHOL : .75 MG/CIGT .60  DILUTION TARGET : 30.0 +/- 5.0 %  TIPPING PAPER : 72MM X 3200M WRITE TGRNL PPT EC-#36 12-893-C LASER PERF.  GLUE ROLLER/ TREFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG  TIPPING INFORMATION : BY TYPF-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION  : BETWEEN ROWS/BAND WIDTH/TPR, CUT LENGTH/DRY PATCH SIZT .20.00 1.50 27.00 8.5 X 20MR  TIPPING ADDRESIVE : FINDLEY 355-381-01 PVA 62-050-A .  BULK: AJAX 563-6 PVA 61-001-A  SEAM ADDRESIVE : FULLER WB-3902U PVA 61-001-A  SEAM ADDRESIVE : FULLER WB-3902U PVA 61-016-A .  SID. FILLER - PACK O.V.: A1580 - 13.25% MARLBORD LIGHTS MENTHOLATED FOIL FIR .  *** NO CURRENT REQUIP* ENTS FOR IROPICAL ERODUCTION ****  CIGARETTE PAPER : 27.25MM X 6900M 50GU/O.6%(K/D110-6/F.751) 10-021-A  INK : #INK FOR PRINT DIE AND EXPORT OVERPRINTS*  : MARLBORG BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A   |  | F777 - 1 (2) 3 1 1 1   | •                                       |
| ### ##################################   | BRAND CODE-1960 (SHD)  | (XIII)   |   |
| TOBACCO ROD CIRCUM. : 24.80 MM TOBACCO ROD LENGTH : 67.0 MM FIELD MERIHOL : .55 MG/CIGI .50 - FILTER LENGTH : 31.5 MM TIPPING LENGTH : 36.000 MM TOTAL R.I.D. : 4.80 IN. H20 TRESH MENTHOL : .55 MG/CIGI .60 - DILUTION TARGET : 30.0 +/- 5.0 %  TIPPING PAPER : 72MM X 3200M WHITE TGRNL PPI EC-436 12-893-6 LASER PERF.  CLUE ROLLER/ TRETER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG - FIPPING INFORMATION : BY TYPE-TIPPER AND GLOARETTE BRAND-CODE-SPECIFICATION  : BETWEEN ROWS/BAND WIDTH/TPR, CUT LENGTH/DRY PATCH SIZE 24.00 1.50 27.00 8.5 X 20MM  TIPPING ADDRESIVE : FINDLEY 355-381-01 PVA 62-050-A : BULK: AJAX 563-6 PVA 61-001-A  SEAM ADDRESIVE : FULLER MB-3202U PVA 61-001-A  SEAM ADDRESIVE : FULLER WB-3202U PVA 61-016-A : AJAX 3659-N PVA 61-016-A : AJAX 3659-N PVA 61-016-A  STD. FILLER - PACK O.V.: A1580 - 13.25% MARLBORO LIGHTS MENTHOLATED TOTAL FRODUCTION ****  CLOARETTE PAPER : 27.25MM X 6500M 50CU/O.6%(K/D110-6/E751) 10-021-A  INK : **INK FOR PRINT DIE AND EXPORT OVERPRINTS** : MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A  | CICARCLE ILNCIII   | · pas MM FICTAR : 10.0 MG/CFG  | 1 9.5 - 10.4                            |
| TOBACCO ROD LENGTH : 67.0 MM   FIELD MENTHOL : .55 MG/CIGI .50   |  | • • • • • • • • • • • • • • • • • • •  | 1 .                                     |
| TIPPING LENGTH   |  | : 67.0 MM   [15LD MENTHOL : ,55 MG/C1G   | 1 ,5060                                 |
| TIPPING LENGTH : 36.000 MM  TOTAL R.T.D. : 4.80 IN. H20 TRESH MENTHOL : .75 MG/CIGT .60 - DILUTION TARGET : 30.0 +/- 5.0 %  TIPPING PAPER : 72MM X 3200M WHITE TGRNL PPI EC-436 12-893-0 LASER PERF.  GLUE ROILER/ TREFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG - TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-GODE-SPECIFICATION  : BETWEEN ROMS/BAND WIDTH/IPR, CUI FENGTH/DRY PATCH SIZE 24.00 1.50 27.00 8.5 X 20MM  TIPPING ADHESIVE : FINDLEY 355-381-01 PVA 62-050-A : BULK: AJAX 563-6 PVA 61-001-A  SEAM ADHESIVE : FULLER WB-3902U PVA 61-4446-A : AJAX 3654-N PVA 61-016-A  SID. FILLER - PACK 0.V.: A1580 - 13.25% MARLBORD LIGHTS MENTHOLATED FOIL FIB  **** NO CURRENT REQUIP* ENTS FOR IROPICAL ERODUCTION ****  CIGARETTE PAPER : 27.25MM X 6500M 50CU/0.6%(K/D110-6/F751) 10-021-A  INK : **INK FOR PRINT DIE AND EXPORT OVERPRINTS** : MARLBORD BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A  |  |  | - 1 · 1                                 |
| TIPPING PAPER : 72MM X 3200M WHITE TORNL PPT EC-436 12-893-C LASER PERF.  CLUE ROLLER/ TREFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG - TIPPING INFORMATION : BY TYPE-TIPPER AND CICARETTE BRAND-CODE-SPECIFICATION  : BETWEEN ROWS/BAND WIDTH/TPR, CUT LENGTH/DRY PATCH SIZE 24.00 1.50 27.00 8.5 X 20MM  TIPPING ADHESIVE : FINDLEY 355-381-01 PVA 62-050-A : BULK: AJAX 563-6 PVA 61-001-A  SEAM ADHESIVE : FULLER WB-3902U PVA 61-016-A : AJAX 3654-N PVA 61-016-A  SID. FILLER - PACK O.V.: A1580 - 13.25% MARLBORO LIGHTS MENTHOLATED FOIL FIB **** NO CURRENT REQUIP* ENTS FOR IROPICAL PRODUCTION ****  CICARETTE PAPER : 27.25MM X 6500M 50CU/O.6%(K/D110-6/F751) 10-021-A  INK : **INK FOR PRINT DIE AND EXPORT OVERPRINTS** : MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A  | the state of the s | · · · · · · · · · · · · · · · · · · ·  |   |
| DILUTION TARGET: 30.0 +/- 5.0 %  TIPPING PAPER: 72MM X 3200M WHITE TGRNL PPT EC-#36 12-893-C LASER PERF.  GLUE BOILER/ TREFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG - TIPPING INFORMATION: BY TYPE-TIPPER AND CIGARETTE BRAND-GODE-SPECIFICATION  : BETWEEN ROWS/BAND WIDTH/TPR, CUT FINGLIN/DRY PATCH SIZE 24.00 1.50 27.00 8.5 X 20MM  TIPPING ADJESTVE: FINDLEY 355-381-01 PVA 62-050-A : BULK: AJAX 563-6 PVA 61-001-A  SEAM ADHESTVF: FULLER WB-3902U PVA 61-001-A  STD. FILLER - PACK 0.V.: A1580 - 13.25% MARLBORO LIGHTS MENTHOLATED FOIL FIB **** NO CURRENT REQUIPMENTS FOR INDPICAL PRODUCTION ****  CIGARETTE PAPER: 27.25MM X 6500M 50CU/0.6%(K/D110-6/E751) 10-021-A  INK: **INK FOR PRINT DIE AND EXPORT OVERPRINTS** : MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A  |  | *  | 1 .6070                                 |
| TIPPING PAPER : 72MM X 3200M WHITE TORNE PPT EC-436 12-893-C LASER PERF.  GLUE BOILER/ TREFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG - TIPPING INFORMATION : BY TYPE-TIPPER AND GLOARETTE BRAND-CODE-SPECIFICATION  : BETWEEN ROWS/BAND WIDTH/TPR, CUT LENGTH/DRY PATCH SIZT   |  |  |   |
| GLUE ROLLER/ TREFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARIS CATALOG - TIPPING INFORMATION: BY TYPE-TIPPER AND GIGARETTE BRAND-GODE-SPECIFICATION  : BETWEEN ROWS/BAND WIDTH/TPR, CUT FENGTH/DRY PATCH SIZE 24.00 1.50 27.00 8.5 X 20MM  TIPPING ADJESTVE: FINDLEY 355-381-01 PVA 62-050-A : BULK: AJAX 563-6 PVA 61-001-A  SEAM ADJESTVF: FULLER WB-3902U PVA 61-016-A : AJAX 3654-N PVA 61-016-A  SID. FILLER - PACK O.V.: A1580 - 13.25% MARLBORO LIGHTS MENTHOLATED FOIL FIB **** NO CURRENT REQUIPE ENTS FOR IROPICAL PRODUCTION ****  CIGARETTE PAPER: 27.25MM X 6500M 50CU/O.6%(K/D110-6/E751) 10-021-A  INK: **INK FOR PRINT DIE AND EXPORT OVERPRINTS* : MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A  | ty is a root just out  |  |   |
| GLUE ROLLER/ TREFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARIS CATALOG - TIPPING INFORMATION: BY TYPE-TIPPER AND GIGARETTE BRAND-GODE-SPECIFICATION  : BETWEEN ROWS/BAND WIDTH/TPR, CUT FENGTH/DRY PATCH SIZE 24.00 1.50 27.00 8.5 X 20MM  TIPPING ADJESTVE: FINDLEY 355-381-01 PVA 62-050-A : BULK: AJAX 563-6 PVA 61-001-A  SEAM ADJESTVF: FULLER WB-3902U PVA 61-016-A : AJAX 3654-N PVA 61-016-A  SID. FILLER - PACK O.V.: A1580 - 13.25% MARLBORO LIGHTS MENTHOLATED FOIL FIB **** NO CURRENT REQUIPE ENTS FOR IROPICAL PRODUCTION ****  CIGARETTE PAPER: 27.25MM X 6500M 50CU/O.6%(K/D110-6/E751) 10-021-A  INK: **INK FOR PRINT DIE AND EXPORT OVERPRINTS* : MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A  |  |  | n neut                                  |
| ### NO CURRENT REQUIPE TO THE RESTRICT OF THE  | TIPPING PAPER  | : 72MM X 3200M WHITE TGRNL PPT EC-436 12-893-C LASE  | R PERI.                                 |
| ### NO CURRENT REQUIPE TO BE T | CLUE POLICE/   | THE PERE TO ENGINEERINGS CHIE ROLLER VARIABLE PARTS CATALO   | G -                                     |
| ### NO CURRENT REQUIPMENTS FOR IROPICAL PRODUCTION ###  CIGARETTE PAPER  # 1.80  |  |  |   |
| 24.00 1.50 27.00 8.5 X 20MM  TIPPING ADHESIVE : FINDLEY 355-381-01 PVA 62-050-A : BULK: AJAX 563-6 PVA 61-001-A  SEAM ADHESIVE : FULLER WB-3902U PVA 61-016-A : AJAX 365H-N PVA 61-016-A  SID. FILLER - PACK O.V.: A1580 - 13.25% MARLBORO LIGHTS MENTHOLATED FOIL FIB  **** NO CURRENT REQUIPE ENTS FOR IROPICAL PRODUCTION ****  CIGARETTE PAPER : 27.25MM X 6500M 50CU/Q.6%(K/D110-6/E751) 10-021-A  INK : **INK FOR PRINT DIE AND EXPORT OVERPRINTS** : MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A  | 131 h 140 - 14t Octavi 104   | , b) The article with ordered by the control of the |   |
| 24.00 1.50 27.00 8.5 X 20MM  TIPPING ADMESIVE : FINDLEY 355-381-01 PVA 62-050-A : BULK: AJAX 563-6 PVA 61-001-A  SEAM ADMESIVE : FULLER WB-3902U PVA 61-016-A : AJAX 365H-N PVA 61-016-A  SID. FILLER - PACK O.V.: A1580 - 13.25% MARLBORD LIGHTS MENTHOLATED FOIL FIB  **** NO CURRENT REQUIPE ENTS FOR IROPICAL PRODUCTION ****  CIGARETTE PAPER : 27.25MM x 6500M 50CU/O.6%(K/D110-6/E751) 10-021-A  INK : **INK FOR PRINT DIE AND EXPORT OVERPRINTS** : MARLBORD BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A  |  | * RETWEEN ROWS/RAND WIDTH/IPR. CUT LENGTH/DRY PATCH SIZE   |   |
| TIPPING ADMESIVE : FINDLEY 355-381-01  |  | the state of the s |   |
| : BULK: AJAX 563-6  PVA 61-001-A  SEAM ADHESIVE : FULLER WB-3902U PVA 61-444-A : AJAX 3654-N PVA 61-016-A  STD. FILLER - PACK O.V.: A1580 - 13.25% MARLBORO LIGHTS MENTHOLATED FOIL FIB  **** NO CURRENT REQUIPE ENTS FOR IROPICAL PRODUCTION ***  CIGARETTE PAPER : 27.25MM X 6500M 50CU/O.6%(K/D110-6/E751) 10-021-A  INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS* : MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A  |  | 64.00  |   |
| ### NO CURRETTE PAPER : 27.25MM X 6500M 50CU/O.6%(K/D110-6/E751) 10-021-A  ### NO FIRM ENDING PRINT DIE AND EXPORT OVERPRINTS*  ### MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A  | TEPPING ADHESIVE   | : FINDLEY 355-381-01 PVA 62-050-A  |   |
| SEAM ADHESIVE : FULLER WB-3902U PVA 61-444-A : AJAX 3654-N PVA 61-016-A  STD. FILLER - PACK O.V.: A1580 - 13.25% MARLBORO LIGHTS MENTHOLATED FOIL FTB  **** NO CURRENT REQUIPE ENTS FOR TROPICAL PRODUCTION ****  CIGARETTE PAPER : 27.25MM X 6500M 50CU/Q.6%(K/D110-6/F.751) 10-021-A  INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS* : MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A  |  | and the second of the second o |   |
| : AJAX 3654-N PVA 61-016-A  SID. FILLER - PACK O.V.: A1580 - 13.25% MARLBORO LIGHTS MENTHOLATED FOIL FIB  **** NO CURRENT REQUIP? ENTS FOR IROPICAL PRODUCTION ****  CIGARETTE PAPER : 27.25MM × 6500M 50CU/O.6%(K/D110-6/E751) 10-021-A  INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*  : MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A   |  |  | = · · · · · · · · · · · · · · · · · · · |
| : AJAX 3654-H  PVA 61-016-A  SID. FILLER - PACK O.V.: A1580 - 13.25% MARLBORO LIGHTS MENTHOLATED FOIL FIB  **** NO CURRENT REQUIPMENTS FOR TROPICAL PRODUCTION ****  CIGARETTE PAPER : 27.25MM × 6500M 50CU/Q.6%(K/D110-6/F.751) 10-021-A  INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*  : MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A  | SEAM ADHESIVE  | FULLER WB-3202U PVA 61-440-A   |   |
| SID. FILLER - PACK O.V.: A1580 - 13.25% MARLBORO & IGHTS MENTHOLATED FOIL FIB  *** NO CURRENT REQUIP? ENTS FOR IROPICAL PRODUCTION ***  CIGARETTE PAPER : 27.25MM × 6500M 50CU/Q.6%(K/D110-6/F.751) 10-021-A  INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*  : MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A   | 271,73(7-73)7(1,17-7-7)  |  | 1                                       |
| *** NO CURRENT REQUIPMENTS FOR TROPICAL ERODUCTION ***  CIGARETTE PAPER : 27.25MM X 6500M 50CU/Q.6%(K/D110-6/E751) 10-021-A  : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*  : MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A  | •  | , notice and the second | *                                       |
| *** NO CURRENT REQUIPMENTS FOR IROPICAL ERODUCTION ***  CIGARETTE PAPER : 27.25MM X 6500M 50CU/O.6%(K/D110-6/E751) 10-021-A  INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*  : MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A  | SID. FILLER - PACK O.  | V.: A1580 - 13.25% MARLBORO LIGHTS MENTHOLATED FOIL FIB  | *                                       |
| INK : #INK FOR PRINT DIE AND EXPORT OVERPRINTS# : MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A  |  | *** NO CURRENT REQUIPY ENTS FOR TROPICAL   | PRODUCTION ***                          |
| INK : #INK FOR PRINT DIE AND EXPORT OVERPRINTS* : MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A  |  |  | i                                       |
| : MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A  | CIGARETTE PAPER  | : 27.25MM X 6500M 50CU/0.6%(K/D110-6/0751) 10-021-A  | ·<br>•                                  |
| : MARLBORO BLACK #37077 (MK 9/MK 10/PROTOS) 60-915-A   |  | en e   |   |
|  | LNK  | The state of the s |   |
| PRINT DIE : MACHINE NUMBER   |  | : MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60~915~A  |   |
| ACTION OF THE PROPERTY OF THE  | יי דוו און אמ  | • MACHINE NUMBER   |   |
|  | 7 IV (11) 12 1 I.  | · ORGITARE REPORTS   | 1                                       |
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MENTHOLATED COLL; 16-020-A

130KM 19# ALUNINUM

91.87155MH

REASON FOR CHANGE

: UPDATED TEPPENG AND SEAM ADJESTIVES FOR LOUISVILLE : MENTHOLATED LOTE SPECIFICATIONS, ADDED: TEPPENG : AJAX 563-6 (PM COD) 61-001A) SEAM AJAX 3658-8 : CPM CODE 61-016A) NO DIBETE CHARGE MADE.

PREPARED BY
PREPARATION DATE

: A.M.MII BURUI :/b/16/82 - J - 2/1 (1/1/11 PRINTING DATE

: 8/16/89 : 11:21:01

APPROVED BY: 1 To I MILLIEU

SUPERCEDES SPECIFICATION DATED: 7/10/89